

FIG. 1 - CLADDING SYSTEM TOLERANCES

* IN-AND-OUT TOLERANCE = +/- 3/4" (20MM)
 * IF WALL IS BEYOND SYSTEM MAX TOLERANCE, ADDITIONAL SPACER L-BRACKET MUST BE USED. FACADE INSTALLER MUST CONSULT WITH PORCELANOSA

SITE SITUATION 1: WALL IS VERTICALLY PLUMBED
 SITE SITUATION 2: WALL CAN BE FURTHER OUT BY 3/4 INCH
 SITE SITUATION 3: WALL CAN BE FURTHER IN BY 3/4 INCH

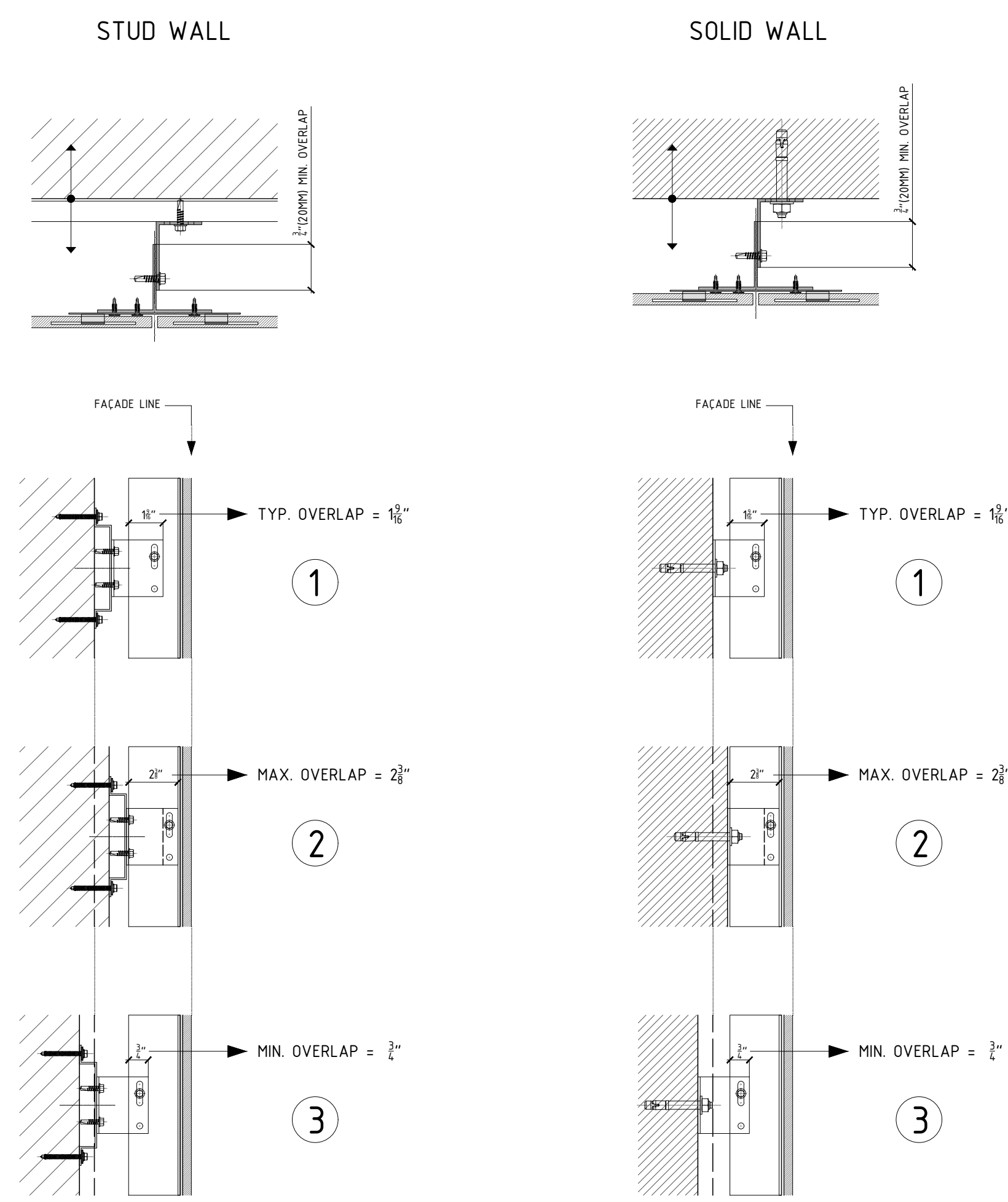


FIG. 2 - VERTICAL PROFILES TO L-BRACKETS

METHOD 1: VERTICAL PROFILES ARE INDEPENDENT OF EACH OTHER TO ALLOW FREE MOVEMENT

* RECOMMENDED METHOD FOR HIGH RISE BUILDINGS & FOR SEISMIC ZONES

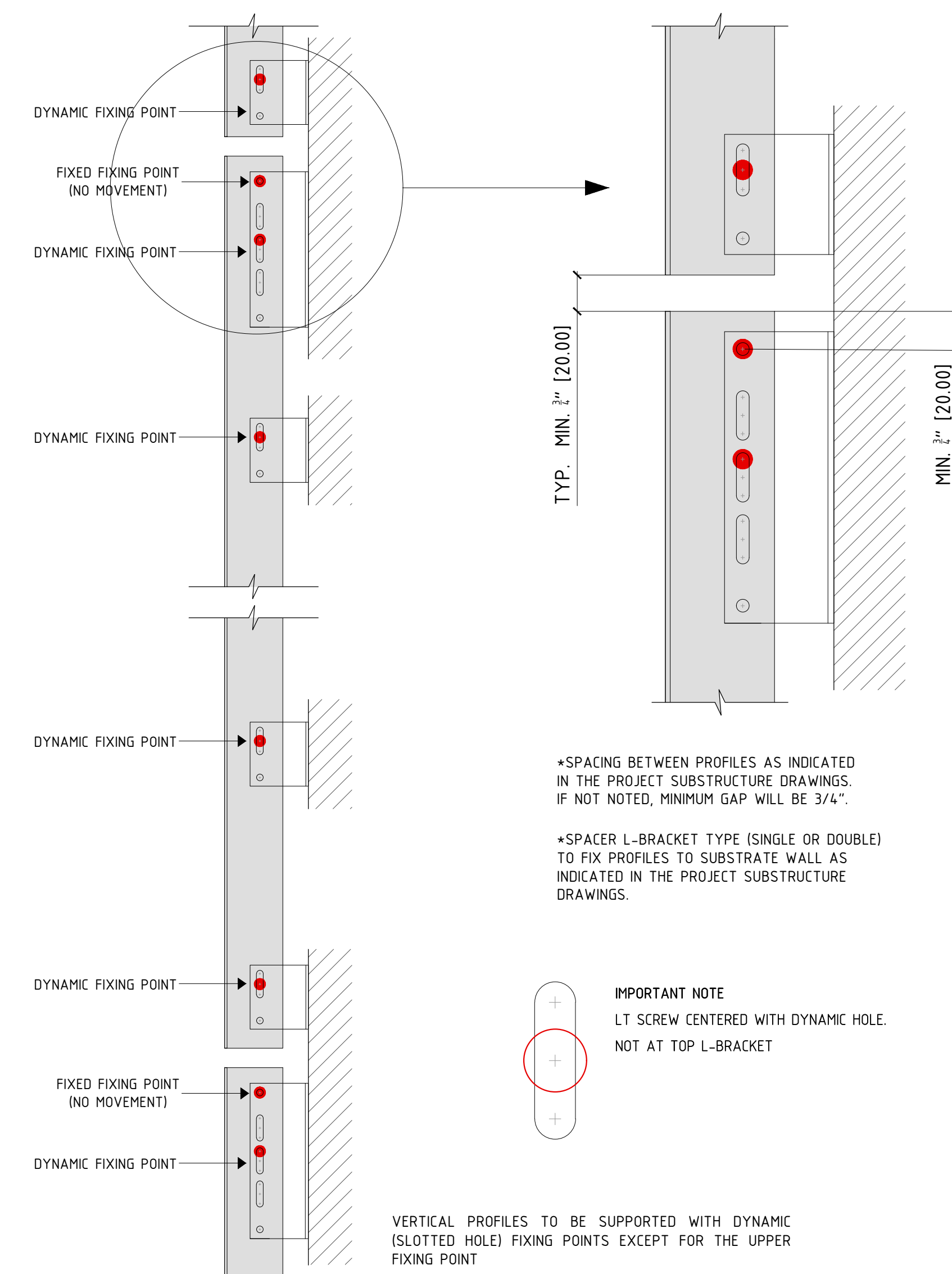


FIG. 3 - VERTICAL PROFILES TO L-BRACKETS

METHOD 2: CONTINUOUS FIXING OF VERTICAL PROFILES

* RECOMMENDED METHOD FOR LOW RISE BUILDINGS

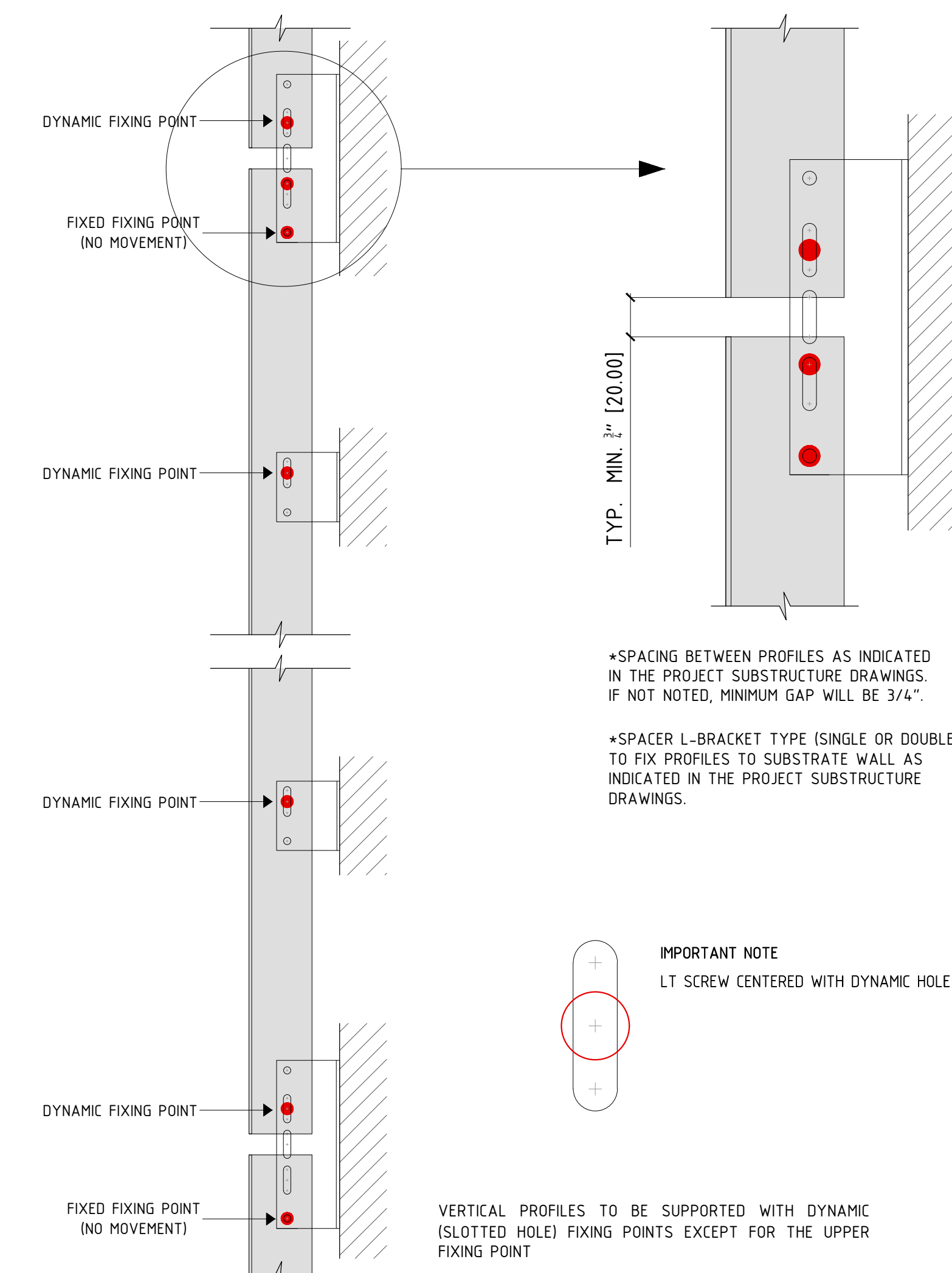


FIG. 4 - P404 LOCATION IN VERTICAL PROFILE ACCORDING TO TILE POSITION

* ONLY APPLICABLE WHEN METHOD 2 (CONTINUOUS FIXING OF VERTICAL PROFILES) IS USED

P404 TO BE LOCATED WHERE THERE IS GREATER OVERLAP WITH VERTICAL PROFILES.
 SITUATION 1: GREATER OVERLAP ON PROFILE ABOVE HENCE ADHESIVE TO BE USED ONLY ABOVE
 SITUATION 2: GREATER OVERLAP ON PROFILE BELOW HENCE ADHESIVE TO BE USED ONLY BELOW

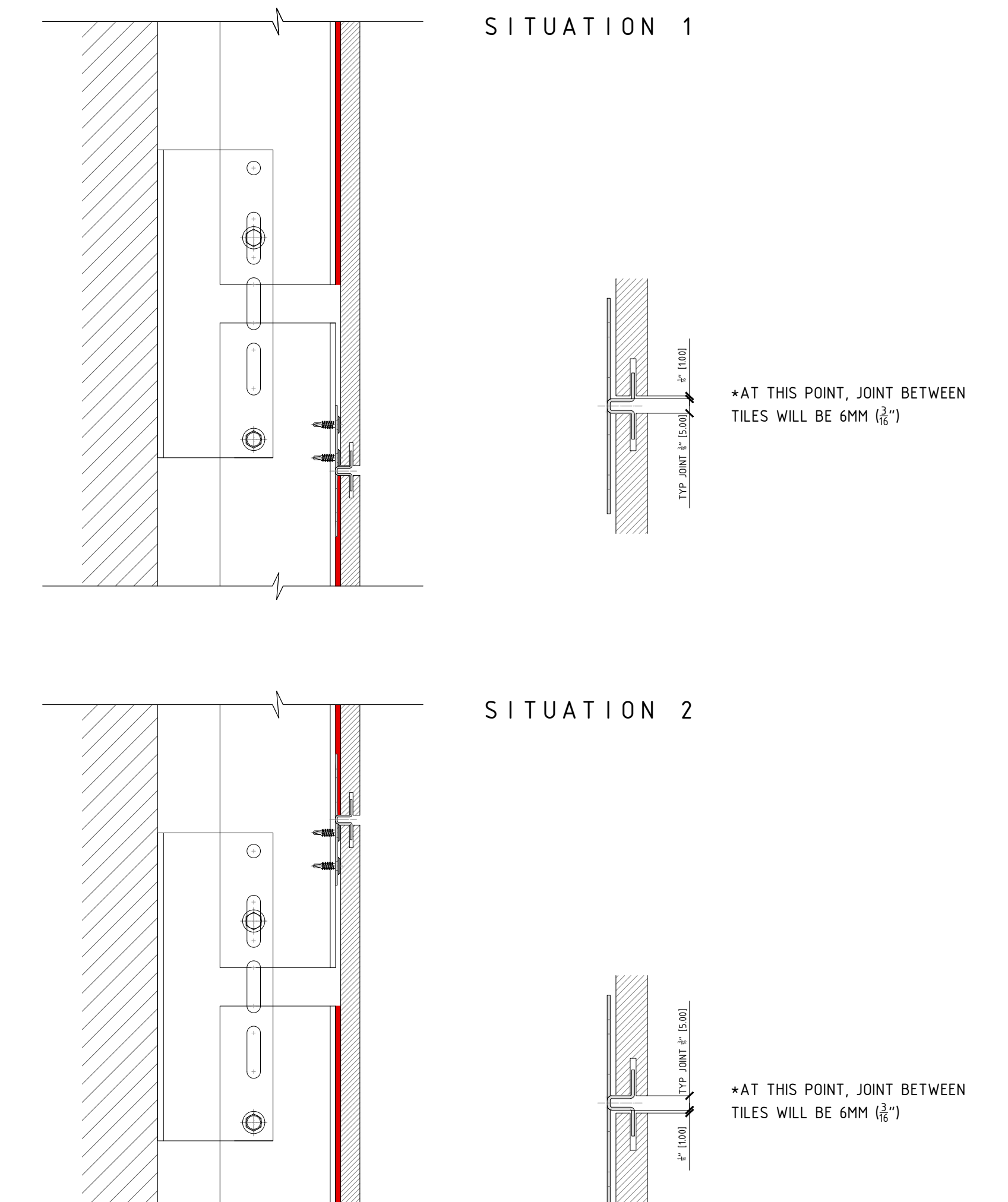


FIG. 5 - NO. OF FIXING POINTS AND LOCATION OF SPACER L-BRACKET

* SCREW SPECIFICATION WILL DEPEND ON SUBSTRATE WALL (CONCRETE/CMU) - REFER TO SCREW SCHEDULE

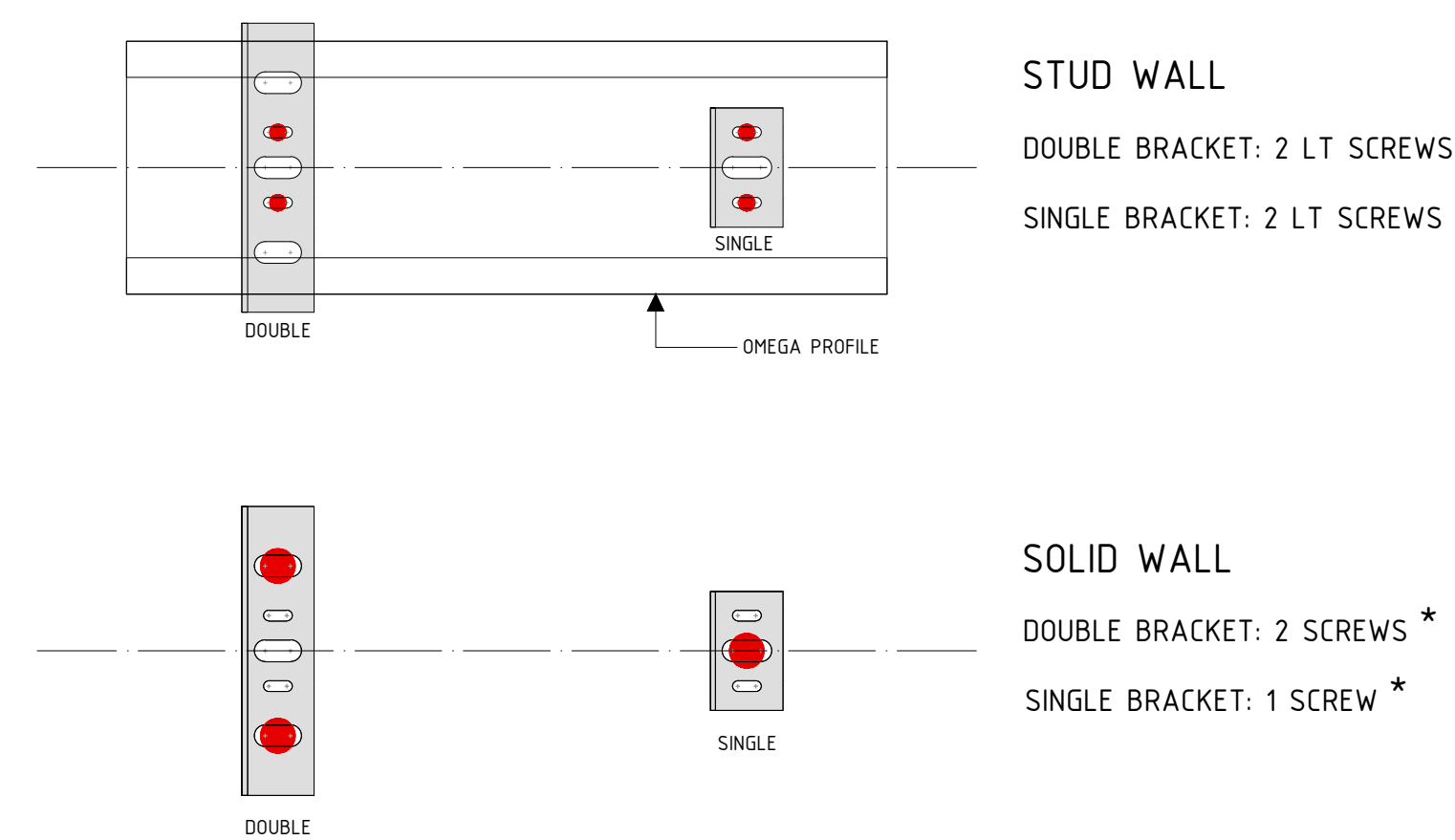


FIG. 6 - MAXIMUM VERTICAL SPACING BETWEEN ANCHORS TO SUBSTRATE WALL

* THE SAME CRITERIA WILL BE USED FOR SPACING BETWEEN L-BRACKETS IN SOLID WALLS.

* SPACING AS INDICATED IN THE PROJECT SUBSTRUCTURE DRAWINGS. IF NOT NOTED, FOLLOW THIS

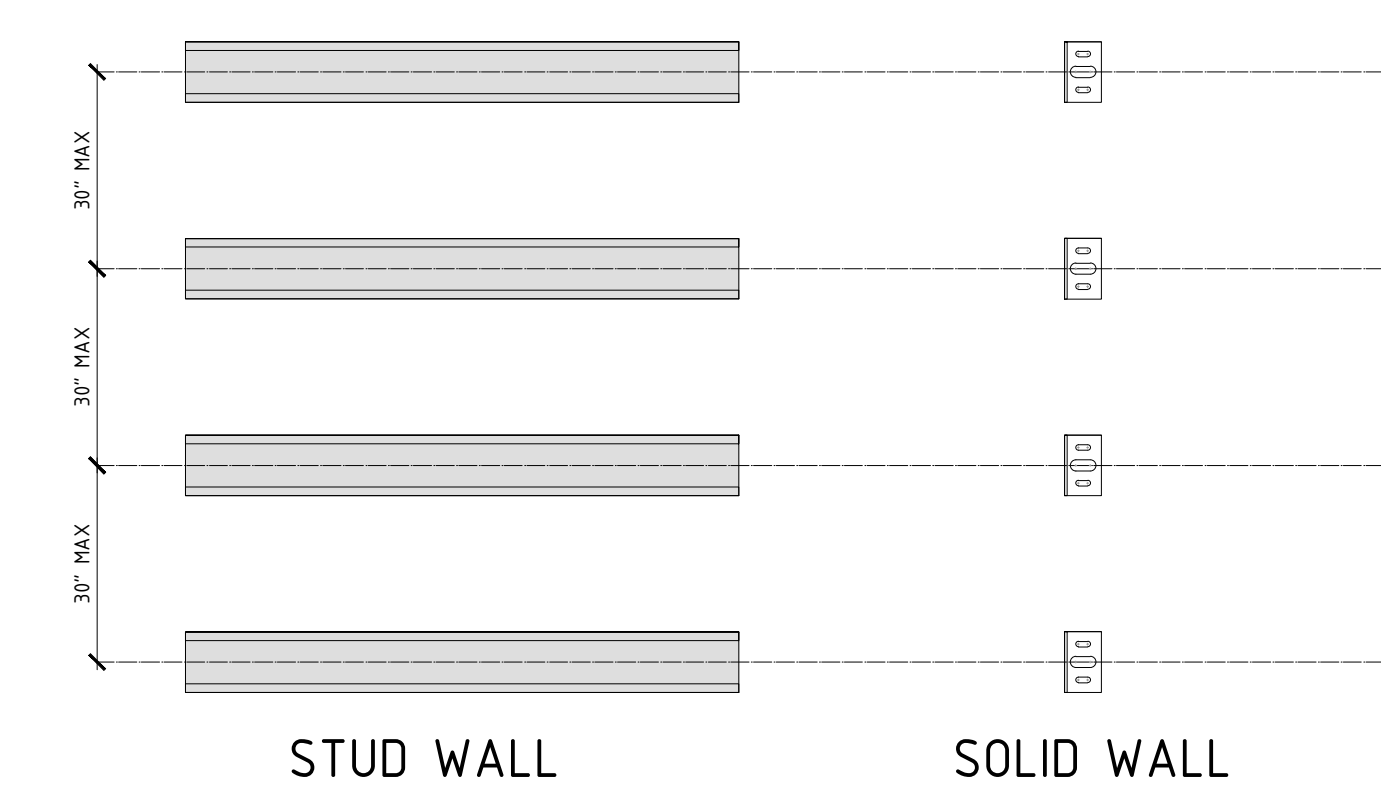


FIG. 7 - SPACING BETWEEN VERTICAL PROFILES

* SPACING BETWEEN VERTICAL PROFILES AS INDICATED IN THE PROJECT SUBSTRUCTURE DRAWINGS. IF NOT NOTED, MAXIMUM SPACING WILL BE 36"

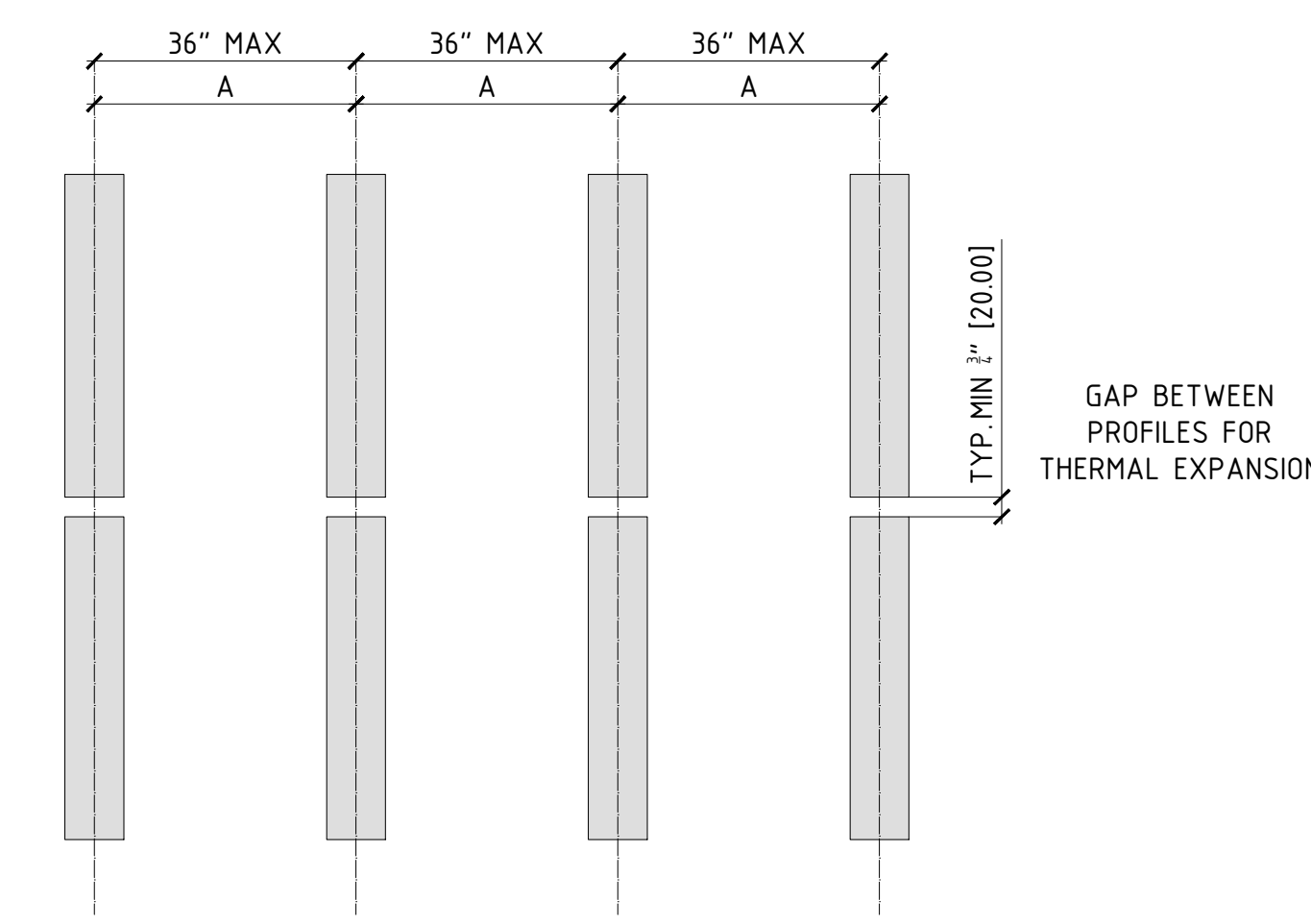


FIG. 8 - LOCATION AND NO. OF FIXING POINTS IN FIXING PLATES

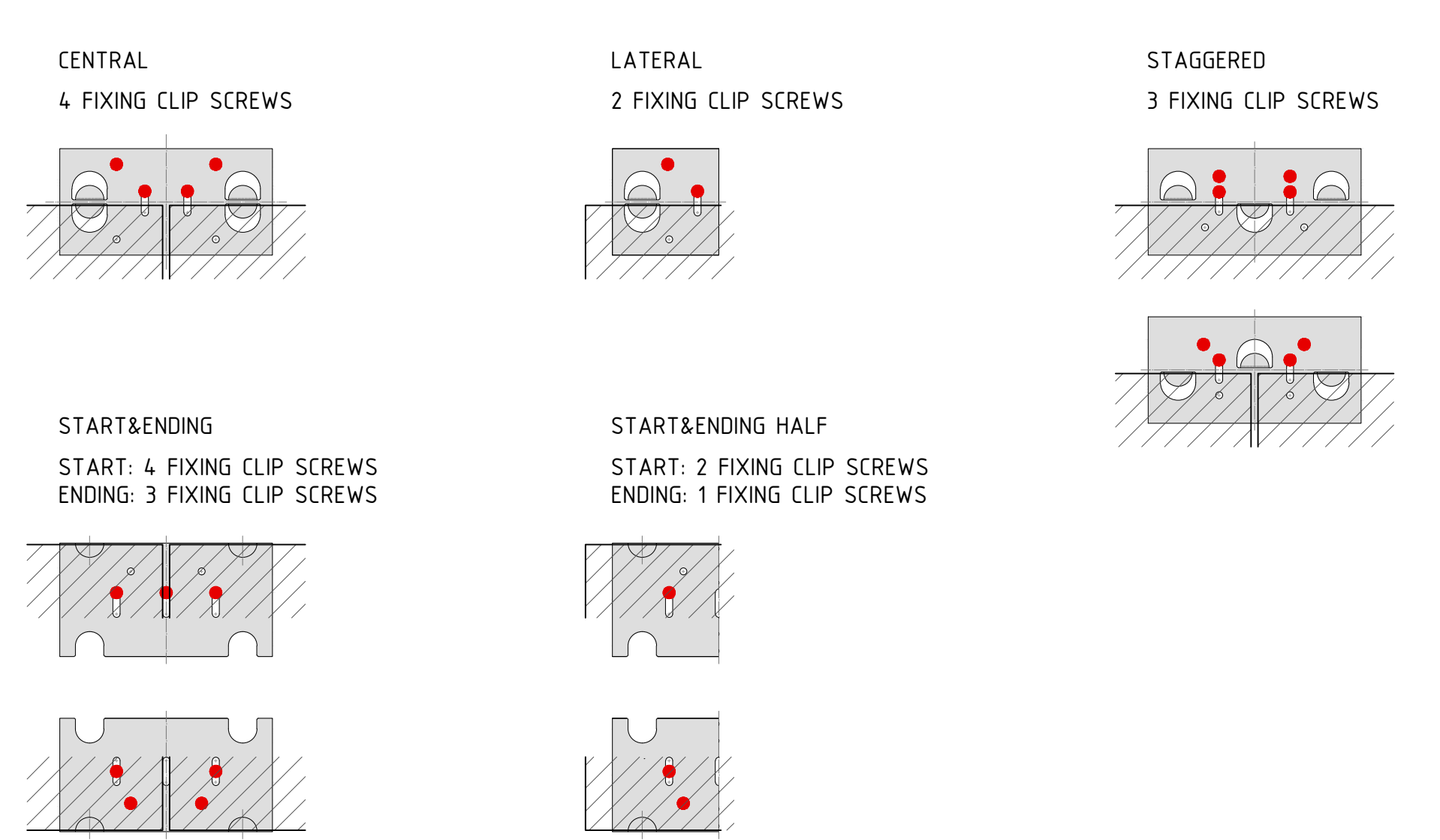


FIG. 9 - ANCHORING MINIMUM DISTANCE TO EDGE OF WALL

* IN CASE THAT NEED TO BE LESS, CONSULT WITH PORCELANOSA

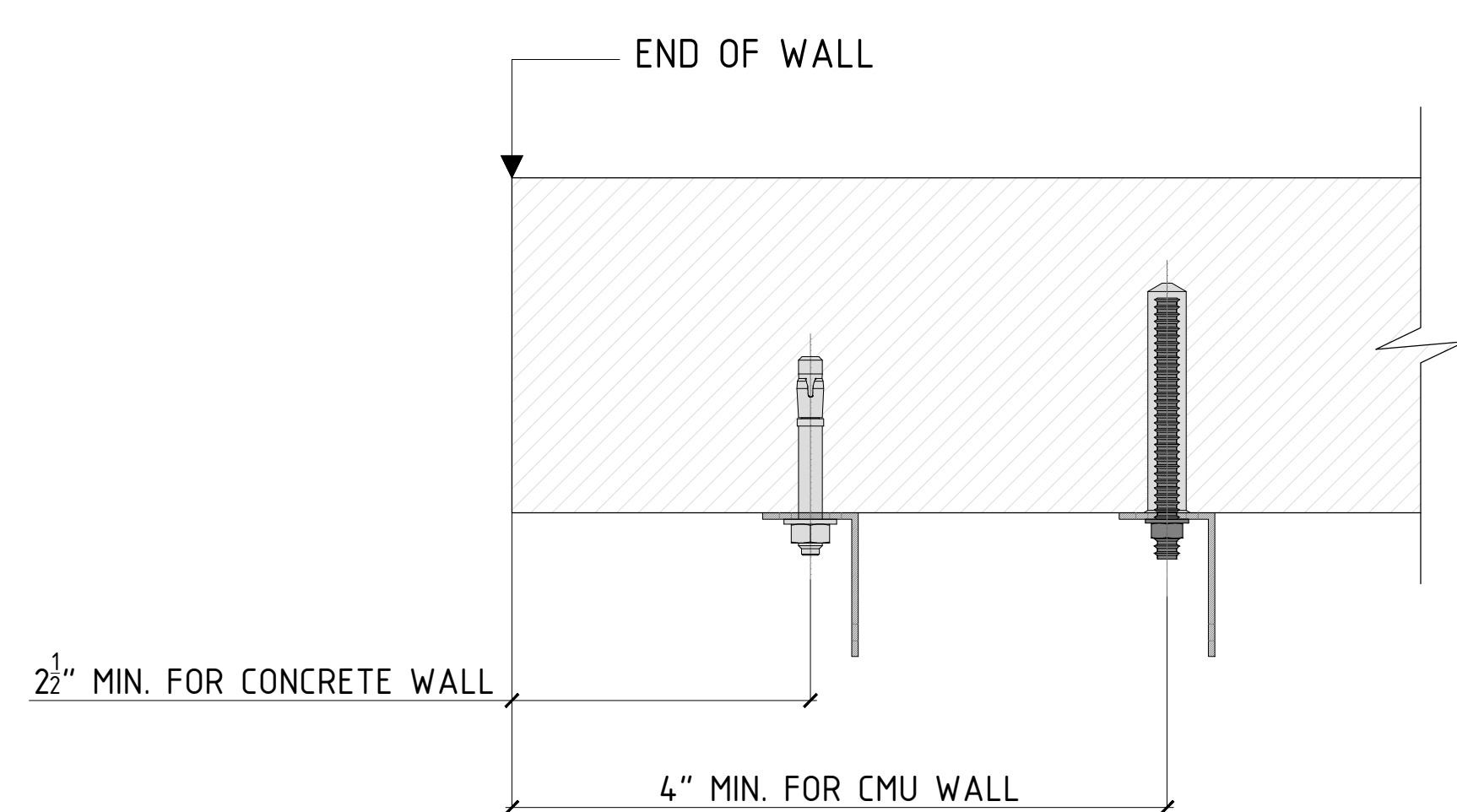


FIG. 10 - LOCATION, SPACING AND NO. OF FIXING POINTS OF HORIZONTAL PROFILES

* SCREW SPECIFICATION WILL DEPEND ON TYPE OF STUD (METAL/WOOD) - REFER TO SCREW SCHEDULE

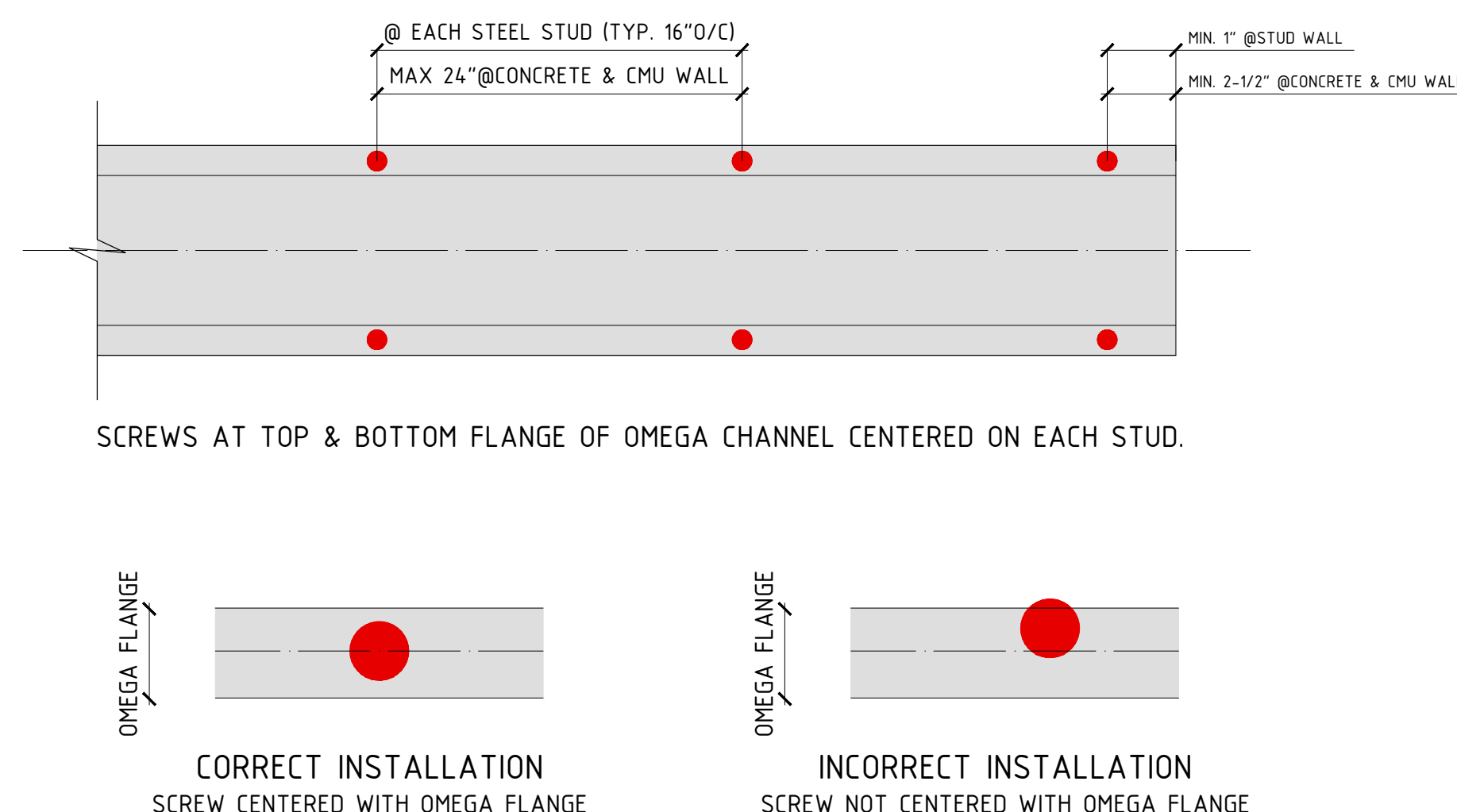


FIG. 11 - FIXING METHODS - P404

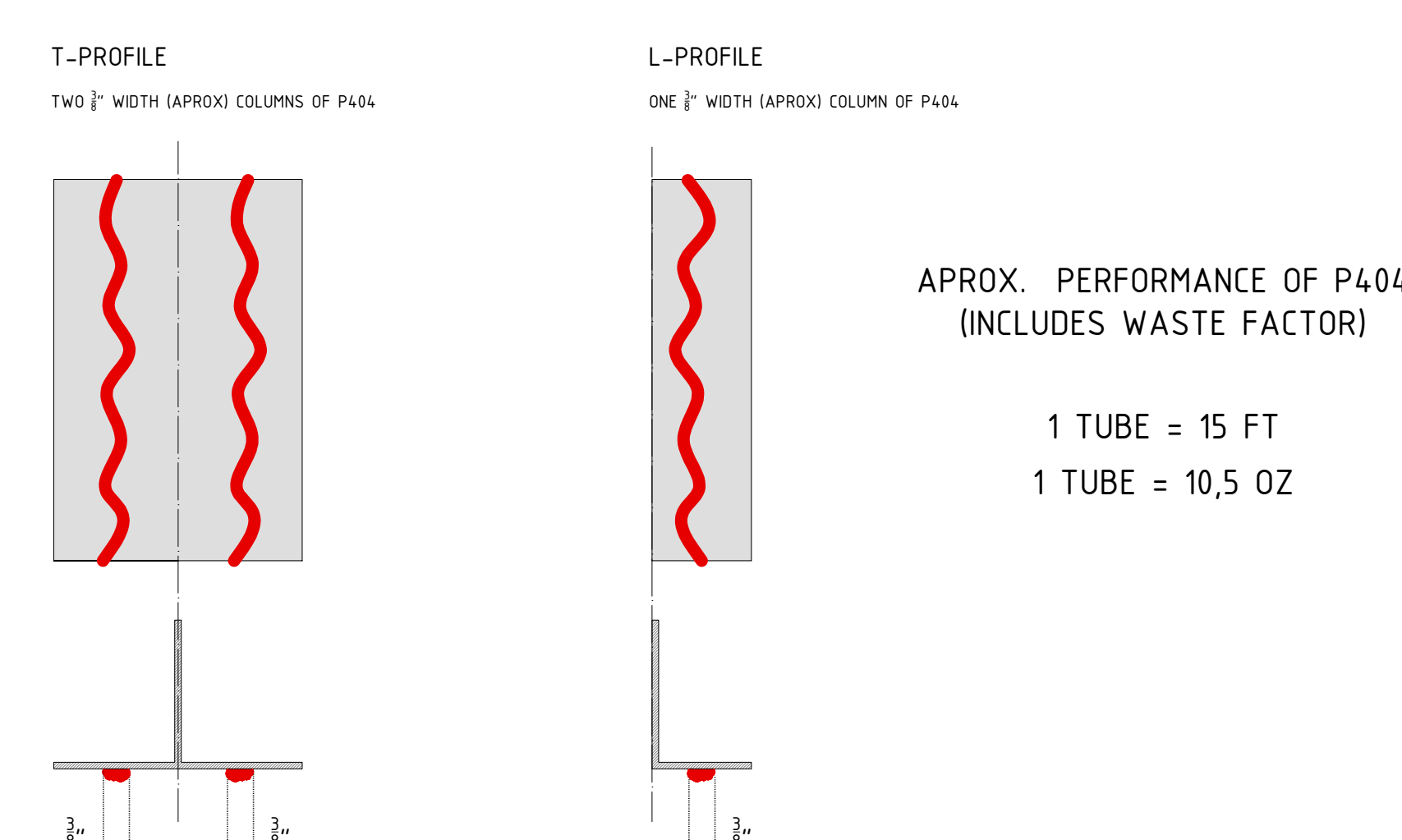


FIG. 12 - LOCATION AND DIMENSIONS OF FIXING PLATES AND KERF SAW CUTS

